



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D205-765-011**  
**Job Sheet 202472**



*Reprint*

**Part No:** D205-765-011

**Job Qty:** 1 pcs

**Part Name:** Drive Shaft Tunnel



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/29/19

**Job Tracking No:**

**Due Date:** 12/5/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG REV A IPP Rev:A New Issue 08-03-17 JLM Verified By: LL \*\*\*\*\*MS20427M4 rivets are supplied by customer\*\*\*\*\*

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 1 pcs | 12/5/19    |          | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |



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**Container No:** S239474



**Part:** D205-765-011

**Job No:** 202472

**Serial No/Batch:** S239474

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH08-12 Issue 1 of 1 FAA STC SR025521

Plex 12/3/19 9:20 AM Dart.lajeunesse.marie

|                                                               |       |         |           |  |                        |  |
|---------------------------------------------------------------|-------|---------|-----------|--|------------------------|--|
|                                                               |       |         |           |  | Packaging 1 - 31       |  |
|                                                               |       |         |           |  | Packaging 1 - 32       |  |
|                                                               |       |         |           |  | Packaging 1 - 33       |  |
|                                                               |       |         |           |  | Packaging 1 - 34       |  |
|                                                               |       |         |           |  | Packaging 1 - 35       |  |
|                                                               |       |         |           |  | Packaging 1 - 36       |  |
| 120 QC 4                                                      | 1 pcs | 12/5/19 | 0.00 0.00 |  | QC 4 - 28              |  |
|                                                               |       |         |           |  | QC 4 - 58              |  |
|                                                               |       |         |           |  | QC 4 - 69              |  |
|                                                               |       |         |           |  | QC 4 - 9               |  |
|                                                               |       |         |           |  | QC 4 - 46              |  |
|                                                               |       |         |           |  | QC 4 - 68              |  |
|                                                               |       |         |           |  | QC 4 - 72              |  |
|                                                               |       |         |           |  | QC 4 - 74              |  |
|                                                               |       |         |           |  | QC 4 - 75              |  |
|                                                               |       |         |           |  | QC 4 - 78              |  |
| 130 Packaging 3-1 - Stock - B4B                               | 1 pcs | 12/5/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 2 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 3 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 4 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 5 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 6 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 7 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 8 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 9 - B4B  |  |
|                                                               |       |         |           |  | Packaging 3 - 10 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 11 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 12 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 13 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 14 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 15 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 16 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 17 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 18 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 19 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 20 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 21 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 22 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 23 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 24 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 25 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 26 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 27 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 28 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 29 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 30 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 31 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 32 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 33 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 34 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 35 - B4B |  |
|                                                               |       |         |           |  | Packaging 3 - 36 - B4B |  |
| 135 DC - 1 - B4B                                              | 1 pcs | 12/5/19 | 0.00 0.00 |  | DC - 1 - B4B           |  |
|                                                               |       |         |           |  | DC - 2 - B4B           |  |
| 140 QC 21 - FG                                                | 1 pcs | 12/5/19 | 0.00 0.00 |  | QC 21 - FG - 21        |  |
|                                                               |       |         |           |  | QC 21 - FG - 70        |  |
|                                                               |       |         |           |  | QC 21 - SA - 53        |  |
| Part Op 110 - (Pick Kit)                                      |       |         |           |  |                        |  |
| Descriptions: 120 - (QC4- 100% Inspect kits for completeness) |       |         |           |  |                        |  |

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- 130 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPP D205-765-011  
 135 - (Document Control) Photocopy bluefile & type labels per PPP D205-765-011 CHG 002  
 140 - (QC21- Final Inspection - Work Order Release)

013256

**Job BOM**

| Part / Item   | Component Name     | Quantity      | Operation                  | Container            |
|---------------|--------------------|---------------|----------------------------|----------------------|
| AN3C3A        | Bolt               | 17 Ea (17 ea) | 110-Packaging 1 - Pick Kit | 5152637x2/52326x6x15 |
| D3648-041     | Tunnel Assembly    | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5238741              |
| D3654-1 2300  | Doubler            | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5138608              |
| D3682-1       | Gasket             | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5116638              |
| NAS1149C0363R | Washer (AN960C10 ) | 17 Ea (17 ea) | 110-Packaging 1 - Pick Kit | 5181423              |

**Job Allocations**

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | AN3C3A         | 17       | 292       | 0         |
|                            | D3648-041      | 1        | 0         | 0         |
|                            | D3654-1        | 1        | 7         | 0         |
|                            | D3682-1        | 1        | 2         | 0         |
|                            | NAS1149C0363R  | 17       | 357       | 0         |

**Part Specifications**

Specifications could not be found.

Plex 12/3/19 9:20 AM Dart.lajeunesse.marie

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Sequence #: _____                                                                                                                 | QTY Affected : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |

## 5. PARTS LIST

| Qty<br>-011 | Part Number   | Description               |
|-------------|---------------|---------------------------|
| X           | D205-765-011  | DRIVESHAFT TUNNEL KIT     |
| 1           | D3648-041     | TUNNEL ASSEMBLY           |
| 1           | *D3649-041    | TUNNEL BOTTOM PANEL ASSY. |
| 1           | **D3649-1     | TUNNEL BOTTOM PANEL       |
| 22          | **MS21060-3K  | NUTPLATE                  |
| 22          | **MS21062-3K  | NUTPLATE                  |
| 88          | **MS20427M3-3 | RIVET                     |
| 1           | *D3650-041    | TUNNEL TOP PANEL ASSY.    |
| 1           | **D3650-1     | AFT PANEL                 |
| 1           | **D3650-3     | CENTER PANEL              |
| 1           | **D3650-5     | FWD PANEL                 |
| 8           | **AN3C-3A     | BOLT                      |
| 8           | **AN960C10    | WASHER                    |
| 1           | *D3651-041    | AFT BASE ASSEMBLY         |
| 1           | **D3651-043   | FLANGE WELDMENT           |
| 1           | **D3651-1     | GASKET                    |
| 1           | **D3651-9     | INSIDE DOUBLER            |
| 1           | **D3651-11    | GASKET                    |
| 1           | **D3651-13    | OUTSIDE DOUBLER           |
| 58          | **CR3523-4-02 | RIVET                     |
| 40          | *AN3C-3A      | BOLT                      |
| 40          | *AN960C10     | WASHER                    |
| 1           | D3654-1       | DOUBLER                   |
| 1           | D3682-1       | GASKET                    |
| 17          | AN3C-3A       | BOLT                      |
| 17          | AN960C10      | WASHER                    |
| A/R         | MS20427M4     | RIVET                     |

\* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

\*\* PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: A

Date: 08.01.14